



Keracolor FF



**High performance,
polymer-modified,
water-repellent,
cement-based grout
with DropEffect®
technology for joints
up to 6 mm**



SURPASSES THE REQUIREMENTS OF AS 4992.3 - 2006

Keracolor FF is an improved (2) cementitious (C) grout (G), classified as CG2.

WHERE TO USE

Grouting interior and exterior floor and wall tiling (single fired, double fired, klinker, porcelain tile, etc.), stone material (natural stones, marble, granite, agglomerates etc.), glass and marble mosaics.

Some application examples

- Grouting floor and wall ceramic tiles in interiors.
- Grouting swimming pools.
- Grouting particularly smooth and glossy floor surfaces (polished porcelain, polished marble, glazed tiles).
- Grouting ceramic tile industrial flooring, where resistance to chemical agents is not required (garages, warehouses, etc).

TECHNICAL CHARACTERISTICS

Keracolor FF is a blend of cement, very fine-graded aggregates, special polymers, additives and pigments. The use of special hydrophobic additives (**DropEffect®** technology) gives grouting mortars excellent durability and superb water-repellent properties, making it less prone to the formation of mould and mildew. The following features are obtained when mixed with the correct water ratio and used correctly:

- water repellent and droplet-effect;

- good compressive and flexural strength and good resistance to freeze/thaw cycles, resulting in excellent durability;
- a smooth final surface with low water absorption, making the grout easy to clean;
- very good abrasion resistance;
- shrinkage compensated, eliminating cracks and fissures;
- good resistance to acids with pH > 3;
- excellent value to performance.

When mixing **Keracolor FF** with **Fugolastic**, a special synthetic resin-based polymeric additive, the final characteristics are improved for use even under harsh conditions (grouting façades, swimming pools, bathrooms, floors with heavy traffic). For further information consult the **Fugolastic** technical data sheet.

RECOMMENDATION

- Do not mix **Keracolor FF** with cement or any other products. Never add water to the mixture that is beginning to set.
- Never mix **Keracolor FF** with salty or dirty water.
- Use the product in temperatures between +5°C and +35°C.



Keracolor FF



Grouting a glass mosaic (bathroom) with a float



Finishing a glass mosaic with a sponge



Grouting of pre-smoothed and glossed granite floor with rubber float

- The amount of mixing water must be precisely measured. Excess water could induce the appearance of a whitish coat over the surface (efflorescence). Different colour tones could result if mixtures with different water ratios are prepared. Efflorescence over the surface is due to the formation of calcium carbonate and could also be caused by residual moisture contained in adhesives, not fully hydrated grouts, in substrates not adequately dry, or in substrates not adequately protected from rising damp.
- After filling the joints, do not sprinkle **Keracolor FF** powder on to the grout as this can cause uneven colour and reduce the mechanical strength.
- Expansion and movement joints in floors and walls should never be filled with **Keracolor FF**. Instead, use the appropriate MAPEI sealant, e.g. **Mapesil AC**.
- The surface of some ceramic tiles or stone materials are rough or contain micro-porosities. It is recommended to carry out a sample test to verify cleanability and, when necessary, apply a protective coating. Avoid contamination of the joints.

APPLICATION PROCEDURE

Preparing the joints

Before grouting, wait until the installation mortar or the adhesive has completely hardened. Verify that the waiting time indicated on the relevant technical data sheet has elapsed.

The joints must be clean, free of dust and raked back to at least 2/3 of the tile thickness. Excess adhesive or mortar should be removed whilst still fresh.

Wet the joints with clean water when using very porous ceramic tiles, in high temperatures and in the presence of wind.

Preparing the mix

Whilst stirring, pour **Keracolor FF** into a clean, rust-free container containing 23-27% by weight (depending on the grout colour), of clean water or **Fugolastic** (if required in the application). When grouting floors, the mixture can be made thinner by increasing the water ratio (approx. 25-28% by weight). Mix to form a smooth consistency using a low speed mixer - at the same time avoiding excessive formation of air bubbles.

Wait 2-3 minutes and briefly re-stir before use.

Use the mixture within 2 hours of preparation.

Applying the grout

Fill the joints completely with **Keracolor FF** using the appropriate MAPEI trowel or rubber float, making sure the joints are completely compacted, with no unevenness. Remove excess **Keracolor FF** from the surface by moving the float diagonally across the joints, while the grout is still fresh.

Finishing

When the mixture loses its plasticity and becomes matt, usually after 10-20 minutes, clean excess **Keracolor FF** with a damp,

hard cellulose sponge (e.g. MAPEI sponge) working diagonally to the joints. Rinse the sponge frequently using two separate buckets of water: one to remove the excess from the sponge and the other with clean water for rinsing out the sponge. Cleaning can also be carried out with a power float. To aid removal of the hardened product from the tiles, use a dampened Scotch-Brite® pad or a disk-type power float with special abrasive felt discs.

If cleaning is carried out too early (when the mixture is still plastic), the grout may be dragged from the joint, leading to colour variation. On the other hand, if the grout has already hardened, it is necessary to clean the surface mechanically, which could scratch the surface of the tiles.

When applying **Keracolor FF** in extremely hot, dry or windy conditions, it is recommended to wet the joints after several hours.

Wet curing of **Keracolor FF** always improves its final performance.

Any residual powdery haze can be cleaned from the surface with a clean dry cloth.

After the final cleaning, if the surface of the floors or walls are still contaminated with **Keracolor FF**, an acid cleaner can be used (e.g. **Keranet**), following the relevant instructions, at least 10 days after grouting the joints. Use **Keranet** only on acid-resistant surfaces and never on marble or limestone materials.

SET TO LIGHT FOOT TRAFFIC

Floors are set to light foot traffic after approximately 24 hours.

READY FOR USE

Floors are ready for traffic after approx. 7 days. Swimming pools can be filled 7 days after grouting.

Cleaning

Clean tools and containers with fresh water before **Keracolor FF** hardens.

CONSUMPTION

Coverage of **Keracolor FF** varies depending on the width of the joint and the size and thickness of the tile. Some examples of coverage in kg/m² are shown in the chart overleaf.

PACKAGING

20 kg bags for light coloured grout and 25 kg bags for darker coloured grout.

COLOURS

Keracolor FF is available in 10 colours from the MAPEI range.

STORAGE

Keracolor FF can be stored for 12 months in a dry place in original packaging. Manufactured in compliance with the regulations of the 2003/53/EC Directive.

SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION

Keracolor FF contains cement that, when in contact with sweat or other bodily fluids, can

TECHNICAL DATA (typical values)

In compliance with:

- Australian AS 4992.3 - 2006
- European EN 13888 as CG2
- ISO 13007-3 as CG2WA
- American ANSI A118.6 - 1999

PRODUCT IDENTITY

Type:	fine powder
Colour:	10 colours from the MAPEI coloured grouts range
Bulk density (kg/m³):	1,000-1,400
Dry solid content (%):	100
Storage:	12 months in a cool dry place in original packaging
EMICODE:	EC1 R - very low emission
Hazard classification according to EC 1999/45:	irritant. Before using refer to the "Safety Instructions for the preparation and application" paragraph and the information on the packing and Safety Data Sheet
Customs class:	3824 50 90

APPLICATION DATA (at +23°C and 50% R.H.)

Mixing ratio:	100 parts Keracolor FF with 23-27 parts water by weight depending on the colour
Consistency of mix:	thin paste
Density of the mix (kg/m³):	2,000
pH of mix:	approx. 13
Pot life:	approx. 2 hours
Application temperature:	from +5°C to +35°C
Grouting after installation: - on walls bonded with normal setting adhesive: - on walls bonded with fast setting adhesive: - on walls with mortar: - on floors bonded with normal setting adhesive: - on floors bonded with fast setting adhesive: - on floors with mortar:	4-8 hours 1-2 hours 2-3 days 24 hours 3-4 hours 7 days
Waiting time for finishing:	10-20 minutes
Set to light foot traffic:	24 hours
Ready for use:	7 days

FINAL PERFORMANCES

Flexural strength after 28 days: Compressive strength after 28 days: Flexural strength after freeze-thaw cycles: Compressive strength after freeze-thaw cycles: Abrasion resistance: Shrinkage: Water absorption after 30 min.: Water absorption after 4 hours:	} Surpasses the requirements of AS 4992.3 - 2006	
Resistance to moisture:		excellent
Resistance to ageing:		excellent
Resistance to solvents, oils and alkali:		excellent
Resistance to acids:		good if pH > 3
Resistance to temperature:		from -30°C to +80°C



Grouting single-fired tiles with a float



Finishing with a Scotch-Brite® pad



An example of a grouted mosaic tile kitchen

Keracolor FF



CONSUMPTION TABLE DEPENDING ON THE SIZE OF THE TILE AND WIDTH OF THE JOINTS (kg/m ²)			
Size of the tile (mm)	Width of the joint (mm)		
	2	3	5
20 X 20 X 4	1.2		
50 X 50 X 4	0.5		
75 X 150 X 6		0.6	0.9
100 X 100 X 6		0.6	0.9
100 X 100 X 10		0.9	1.5
100 X 200 X 6		0.4	0.7
100 X 200 X 10			1.2
150 X 150 X 6		0.4	0.6
200 X 200 X 8		0.4	0.6
120 X 240 X 12			1.2
250 X 250 X 12			0.8
250 X 250 X 20			1.2
250 X 330 X 8		0.3	0.5
300 X 300 X 8		0.3	0.4
300 X 300 X 10		0.3	0.5
300 X 300 X 20			1.0
300 X 600 X 10		0.3	0.4
330 X 330 X 10		0.3	0.5
400 X 400 X 10		0.3	0.4
450 X 450 X 12			0.4
500 X 500 X 12			0.4
600 X 600 X 12			0.3

CONSUMPTION CALCULATION FORMULA:

$$\frac{(A + B)}{(A \times B)} \times C \times D \times 1.5 = \frac{\text{kg}}{\text{m}^2}$$

A = length of tile (in mm)

C = thickness of the tile (in mm)

B = width of the tile (in mm)

D = width of the joint (in mm)

produce an irritant alkaline reaction or allergic reaction to those predisposed. Use protective gloves and goggles. For further information consult the Safety Data Sheet.

PRODUCT FOR PROFESSIONAL USE.

WARNING

While the indications and guidelines contained in this data sheet correspond to the company's knowledge and wide experience, they must be considered, under all circumstances, merely as an indication and subject to confirmation only after long-term practical applications. Therefore, anybody who undertakes to use this product must ensure beforehand that it is suitable for the intended application, and, in all cases, the user is to be held responsible for any consequences deriving from its use.



This symbol is used to identify Mapei products which give off a low level of volatile organic compounds (VOC) as certified by GEV (Gesellschaft Emissionskontrollierte Verlegewerkstoffe, Klebstoffe und Bauprodukte e.V.), an international organisation for controlling the level of emissions from products used for floors.



Our Commitment To The Environment

More than 150 MAPEI products assist Project Designers and Contractors create innovative LEED (The Leadership in Energy and Environmental Design) certified projects, in compliance with the U.S. Green Building Council.

All relevant references for the product are available upon request and from www.mapei.com.au



An example of a grouted double-fired tile floor



BUILDING THE FUTURE